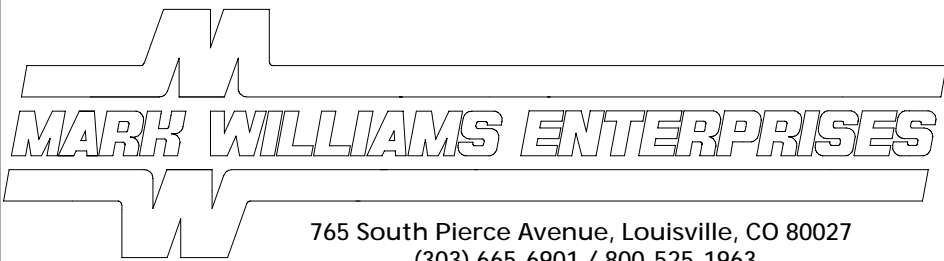


INSTALLATION - SERVICE INSTRUCTIONS



SERVICE BULLETIN

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SEAL ADAPTER

APRIL 1, 1994

PART NUMBERS : DESCRIPTION:

58520

OVAL TRACK SEAL ADAPTER KIT.

PARTS INCLUDED :

1-SEAL, 1-SEAL ADAPTER AND 4 EA. -3/8" AN WASHERS (.060 THICK)

PRIMARY APPLICATION :

MARK WILLIAMS OVAL TRACK AXLES, SERIAL NUMBER PRIOR TO # 9157.

INSTALLATION OVERVIEW :

- 1) HEAT OVAL TRACK SEAL ADAPTER (58517) AND PLACE IT OVER THE AXLE SEAL DIAMETER, FLUSH WITH THE INSIDE SURFACE OF THE SEAL DIAMETER ON THE AXLE. (HEAT WITH TORCH OR HOT PLATE)
- 2) WHEN USING THE SEAL (58518) ON AXLES SERIAL #9157 AND EARLIER, ONE OF THE FOLLOWING OPTIONS MUST BE DONE. (58518 SEAL IS .060 THICKER THAN STOCK SEAL.)
 - A) MACHINE .060" OFF OF THE 3.15 DIAMETER BORE OF OLD RETAINER.
 - B) ADD THE 4 AN-WASHERS .062" X 3/8" I.D. BETWEEN THE BACKING PLATE AND THE RETAINER. (SUPPLIED WITH KIT 58520)
 - C) RETAINER IS AVAILABLE FROM M-W WITH THE .062" ALREADY REMOVED.

MAINTENANCE REQUIREMENTS :

PERIODIC VISUAL INSPECTION OF BEARING AREA AND TORQUE OF BACKING PLATE BOLTS

TORQUE SPEC :

3/8-24 RETAINING NUT

30 TO 35 FT. LBS.

THREADED LOCK NUT

180 FT. LBS.

